

ELECTRONICS BOX REPLACEMENT

Tools Needed

- Phillips screwdriver
- 4 mm hex wrench
- Towels or cushion for protection



Set-Up: To make replacement easier, fold and position the unit as show below. Lay cushions or towels down to prevent scratches.



Step 1: Detach the sensors marked by arrows.



Step 2: Using the 4 mm hex wrench, loosen the motor clamp and slide it over.



Step 3: Remove the screw that secures the motor.



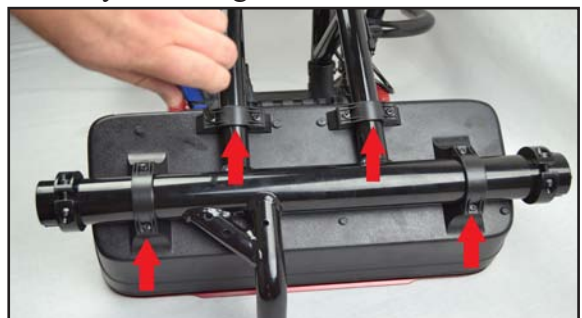
Step 4: Gently pull the motor out and disconnect the wires. Do not pull excessively on the wires.



Step 5: Carefully detach both motors.



Step 6: Detach the 4 clamps that secure the e-box by removing the 8 screws.



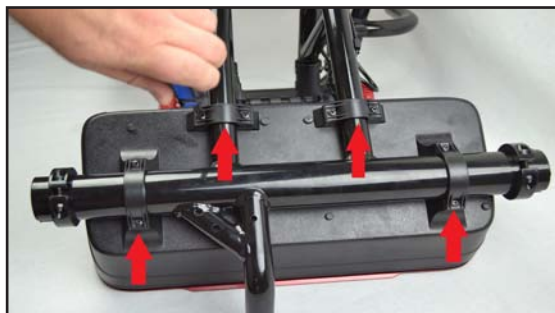
Step 7: Carefully remove the old electronics box and have replacement e-box ready to begin install in the next step.



Step 8: Feed the motor wires through the frame. The motor wires are specific to each side (white zip tie is RIGHT, black zip tie is LEFT).



Step 9: Hold the e-box firmly in place and reattach the 4 clamps that were removed in Step 6. Make sure the rubber grommet connecting the e-box to frame is completely flush.



Step 10: Reattach both motors. Note that the two 2 plugs that connect the motor can only be attached one way.



Step 11: Reinstall the motor to the frame with the Phillips screwdriver.



Step 12: Slide the clamp back over the screw then tighten clamp.



Step 13: Reconnect the sensors.



The End: Congratulations, you have successfully replaced the electronics box!